

Durethan® BKV30H2.0EF 901510 DUS029
PA6-GF30

Envalior

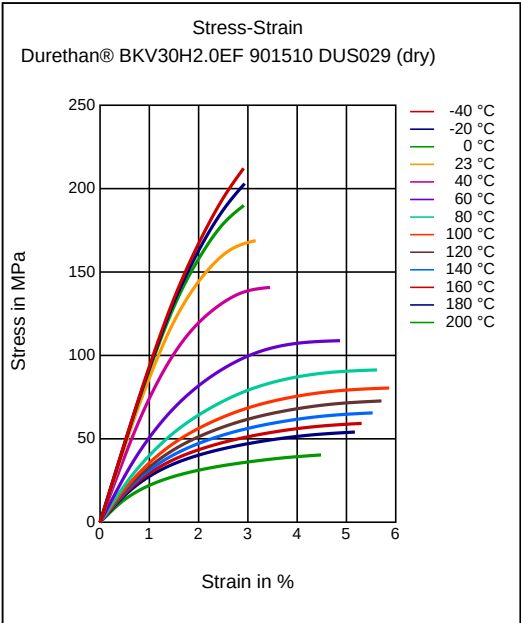
Injection Molding, 30% Glass Reinforced, Heat Stabilized, Improved flow

ISO 1043 PA6-GF30

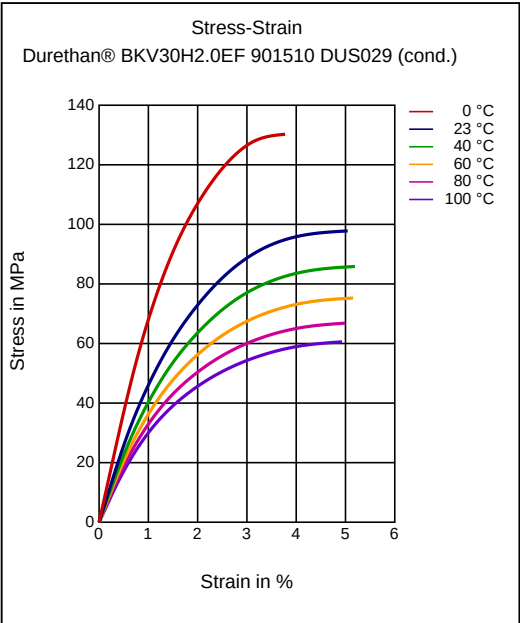
Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577
Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	9500 / 5500	MPa	ISO 527
Stress at Break	165 / -	MPa	ISO 527
Strain at Break	3 / -	%	ISO 527
Impact Strength (Charpy), +23°C	70 / -	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy), -30°C	55 / -	kJ/m ²	ISO 179/1eU
Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	90 / *	E-6/K	ISO 11359-1/-2
Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Density	1360 / -	kg/m ³	ISO 1183
Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.12	%	-
Melt temperature	270 - 290	°C	-
Mold temperature	80 - 120	°C	-

Diagrams

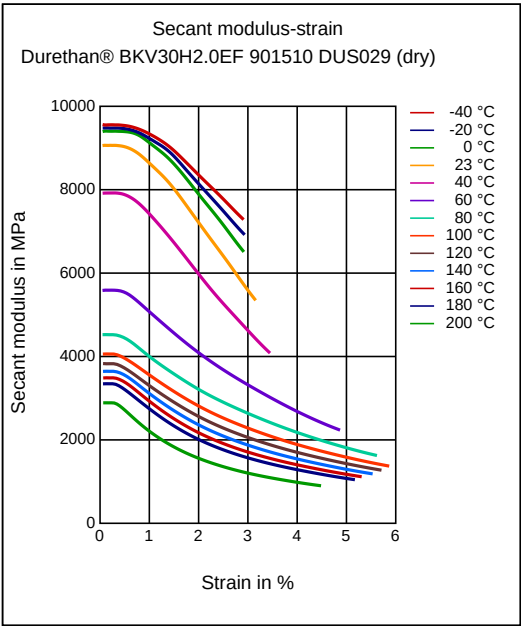
Stress-strain



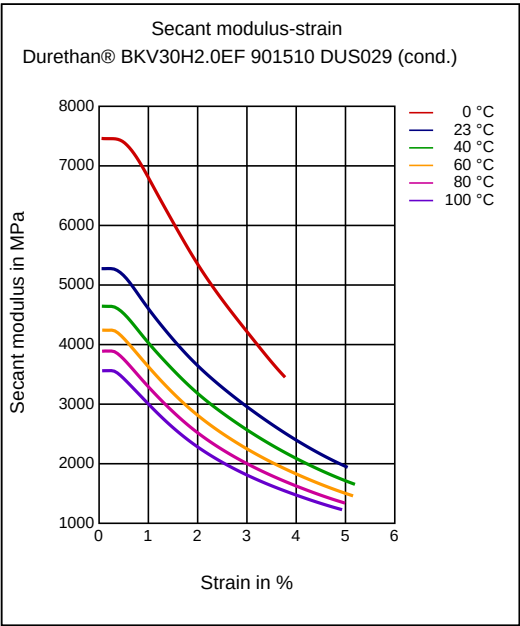
Stress-strain



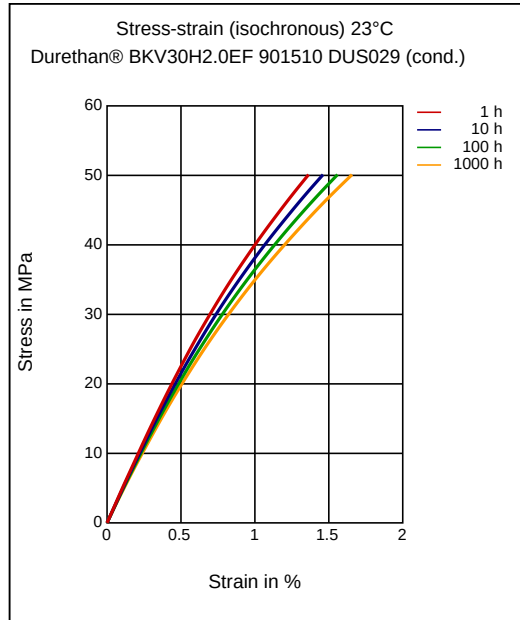
Secant modulus-strain



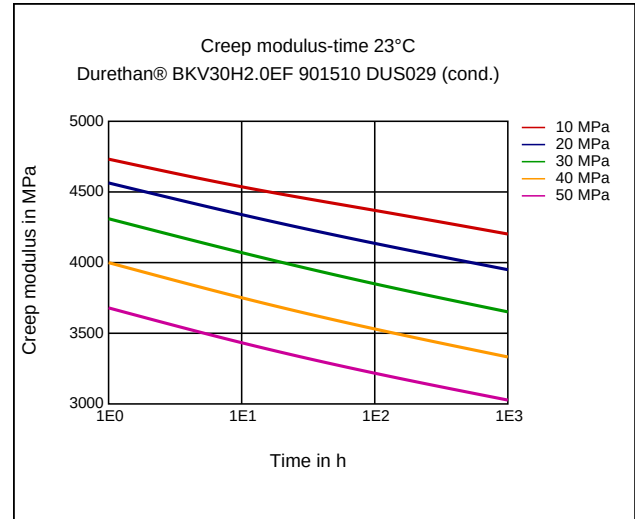
Secant modulus-strain



Stress-strain (isochronous) 23 °C



Creep modulus-time 23 °C



Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Heat aging stabilized

Injection Molding

PREPROCESSING

Residual moisture content: 0.03 - 0.12%

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

PROCESSING

Melt temperature (Tmin - Tmax): 270 - 290 °C

Mold temperature: 80 - 120 °C

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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- risk class III applications according to EU directive 93/42/EEC

- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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